

Inspection and Technical Services

PRESSURE WELDER TESTING AND LICENSING PROCESS

ITS20-008

Inspection and Technical Services (ITS) no longer provides the service of performance qualification testing or retesting, of pressure welders and brazers in Manitoba.

“pressure welder” – means a person who acts as a welder, welding operator, brazer or brazing operator in respect of a boiler, pressure vessel or piping used in connection with a boiler or pressure vessel.

A person wishing to obtain or renew a pressure welder’s license must contact an approved testing provider to complete the performance qualification testing. A current listing of approved companies can be found on page 2 of this bulletin.

Process:

ITS will continue to issue the licenses in accordance with the Steam and Pressure Plants Regulation.

Process:

- An individual will contact one of the approved testing provider and arrange a time to complete the performance qualification testing. The individual will pay the provider a testing fee, as set by the provider.
- Upon successful completion of the performance qualification testing, the testing company will provide the welder with a signed copy of the Welder Performance Qualification Report (WPQR).
- The welder must then make an application to ITS for the license, including paying the licensing fee. A completed application form and a copy of the WPQR is required.
 - The welder may send the application by:
 - Mail or in person – 508-401 York Ave, Winnipeg MB R3C 0P8.
 - Email – TechnicalServices@gov.mb.ca

NOTE: Do not send credit card information through the mail or email. Credit card information can be taken over the phone.

- Once the application and license fee are received, issuance of the license may take up to 7 days. During this period, the welder will be allowed to work for 7 days from the date of payment.
- ITS will mail the license to the address listed on the application form.

Fees

- The fee is \$80 per license.

Forms

- *ITS CS Form 11 - Application for Pressure Welders License*

Approved Testing Companies

- CERTIFIED INSPECTIONS SERVICES LTD.
B-387 Gaboury Place
Winnipeg, Manitoba
(204) 777-2475
certifiedinspection@cisndt.ca
- FRE-FLO
2005 Pacific Ave
Brandon, Manitoba
(204) 727-1314
kansteel@mts.net
- NORTHERN SHIELD ENGINEERING
1 – 1660 Kenaston Blvd.
Winnipeg, Manitoba
204-391-9558
nsengineering@shaw.ca
- UNITED ASSOCIATION LOCAL 254
34 Higgins Ave
Winnipeg, Manitoba
(204) 881-2666
mark@pipingindustrytechnicalcollege.ca